

BIANCA BOARD 1,5 mm / 2,0 mm / 2,5 mm

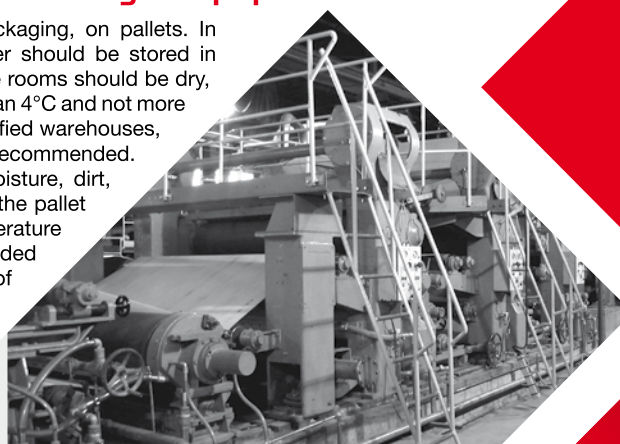
Warter Cardboard also owns a paper machine that can produce board according to specially selected formulas, tailored to the individual needs of the customer. Based on the recycled pulp, we have developed an extremely lightweight, high volume material that is ideal for ring binders. BIANCA board can be laminated and screen-printed in its raw state, giving a very desirable eco-effect.

Specification

Thickness	1,5 mm / 2,0 mm / 2,5 mm
Standard formats	800 x 1000 mm 800 x 1050 mm 800 x 1400 mm 1200 x 1050 mm 1200 x 1400 mm
Max. size	1200 x 2100 mm

Storage conditions of grayboard and recycled paper.

Grayboard and paper should be stored in original packaging, on pallets. In addition to the proper packaging, grayboard and paper should be stored in storage rooms that meet the appropriate conditions. The rooms should be dry, airy, insulated from odors, with air temperature not less than 4°C and not more than 24°C, humidity around 60%. For heated and humidified warehouses, storage at 18-22°C and relative humidity of 45-60% is recommended. Storage conditions must protect the goods against moisture, dirt, damage and direct sunlight. In addition, do not remove the pallet packaging until the packed goods reach the same temperature as in the room where it will be processed. The recommended acclimatization time is 10 h for temperature difference of 10 °C, 30 h for difference of 20°C and 55 h for a difference of 30°C.




WARTER
cardboard

WARTER Spółka Jawna
Oddział Tarnówka
Tarnowski Młyn 2A
77-416 Tarnówka
tel. +48 67 266 40 01
www.fabryka-tekturny.pl

Lp	Properties	unit	BIANCA BOARD		
1.	Thickness	mm	1,5	2	2,5
	Volume	cm ³ /g	1,5	1,5	1,5
2.	Thickness tolerance	mm	±0,10		
3.	Moisture	%	7 do 12		
4.	Max. sheet dimensions	mm	1200x2100		
5.	Permissible deviations of dimensions	mm	lengthwise ±5	crosswise ±2	diagonal ±3
6.	flatness 1m x 1m	mm	2		
7.	Volume	cm ³ /g	1,5 ± 2 %		
8.	water ph		7		
9.	Surface		calendered		
10.	Packaging		Stacks of sheets on a pallet secured from the bottom with foil, evenly arranged, stretch wrapped, weighted in (kg), corners secured with angles, taped		
11.	Mechanical damage:		unacceptable		
	1.uneven cut				
	2.holes				
	3.tearing, breaking out				
	4.folds				
	5.cut				
	6.squeeze				
	7.stratification without using force				
8.dirt					
12.	Checking method		PN64/P50 129, PN-65/P-50 130, PN-65/P-50 150, PN-65/P-50 127, PN-55/P-02 002, PN-65/P-50 132, PN-54/P-04 004, PN-EN ISO 534;2007, PN-EN 20535;1996, ISO 10716;1994, PN-84/P-50109		



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